

INDUSTRIAL CALIBRATION LIMITED

REPAIR AND CALIBRATION OF TEST EQUIPMENT

TRACEABLE MEASUREMENT CAPABILITY

Measured Quantity	Range	Calibration & Measurement Capability (\pm)	Remarks
<u>DC Voltage</u> Generation Only	0 mV to 200 mV	15 ppm + 3 μ V	
	200 mV to 2 V	6 ppm + 2 μ V	
Measurement Only	2 V to 20 V	5 ppm + 3 μ V	
	20 V to 200 V	7 ppm + 50 μ V	
	200 V to 1000 V	13 ppm + 250 μ V	
	1 kV to 30 kV	0.5 %	
	0 mV to 200 mV	15 ppm + 3 μ V	
	200 mV to 2 V	6 ppm + 2 μ V	
<u>DC Resistance</u> Measurement and Generation	2 V to 20 V	5 ppm + 3 μ V	
	20 V to 200 V	7 ppm + 50 μ V	
	200 V to 1000 V	15 ppm	
	1 kV to 30 kV	0.5 %	
	0 to 20 Ω ,	20 ppm + 0.15 m Ω	
	20 Ω to 200 k Ω ,	15 ppm + 0.15 m Ω	
Measurement Only	200 k Ω to 2 M Ω ,	24 ppm	
	2 M Ω to 10 M Ω	70 ppm	
	10 M Ω to 100 M Ω	0.025 %	
	200 M Ω to 1 G Ω	0.245 %	
	10 G Ω	0.18 %	
Generation Only Specific Values	100 G Ω	0.50 %	
	1 T Ω	1 %	
	100 $\mu\Omega$	0.3 %	
	1 m Ω	0.035 %	
	10 m Ω	0.031 %	
	100 m Ω	80 ppm	
	1 Ω	55 ppm	
	10 Ω	25 ppm	
	100 Ω	15 ppm	
	1 k Ω	10 ppm	
	10 k Ω	9 ppm	
	100 k Ω	12 ppm	
	1 M Ω	25 ppm	
	10 M Ω	44 ppm	
Current Carrying Resistors	<u>At 10 A:-</u>		
	100 $\mu\Omega$	0.33 %	
	1 m Ω	0.035 %	
	10 m Ω	0.015 %	
	<u>At 1 A:-</u>		
	100 m Ω	75 ppm	
1 Ω	51 ppm		

---- Continued on Page 2 ----

INDUSTRIAL CALIBRATION LIMITED

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<u>DC Resistance</u>			
Generation Only	100 M Ω	0.03 %	@ 10, 250, 500, 1 kV
Specific Values	1 G Ω	0.04 %	@ 100, 250, 500, 1 kV
	10 G Ω	0.35 %	@ 100, 250, 500, 1 kV
	100 G Ω	0.5 %	@ 250, 500, 1 kV
	1 T Ω	1 %	@ 250, 500, 1 kV
<u>Direct Current</u>			
Measurement and Generation			
Specific Values	10 μ A	30 ppm	
	100 μ A	30 ppm	
	1 mA	35 ppm	
	10 mA	40 ppm	
	100 mA	65 ppm	
	1 A	90 ppm	
Other Values	0 μ A to 200 μ A	80 ppm + 0.5 nA	
	200 μ A to 2 mA	80 ppm + 5 nA	
	2 mA to 20 mA	90 ppm + 50 nA	
	20 mA to 200 mA	80 ppm + 2 μ A	
	200 mA to 2 A	100 ppm + 25 μ A	
	2 A to 10 A	0.035 %	
	10 A to 20 A	0.05 %	
	20 A to 50 A	0.10 %	
Measurement Only	50 A to 250 A	0.11 %	
Generation Only	0 μ A to 200 μ A	40 ppm + 1 nA	
	200 μ A to 2 mA	35 ppm + 10 nA	
	2 mA to 20 mA	35 ppm + 100 nA	
	20 mA to 200 mA	35 ppm + 1 μ A	
	200 mA to 2 A	65 ppm + 10 μ A	
	2 A to 10 A	140 ppm	
	20 A to 1000 A	0.3 %	Current Clamps Only
<u>AC Voltage</u>			
Measurement	<u>40 Hz to 4 kHz:</u>		
	10 mV to 200 mV	0.040 % + 5.0 μ V	
	200 mV to 2 V	0.025 % + 30 μ V	
	2 V to 20 V	0.025 % + 0.30 mV	
	20 V to 200 V	0.025 % + 3.0 mV	
	200 V to 1000 V	0.030 % + 30 mV	
	1 kV to 28 kV	1 %	@ 50 Hz only
	<u>4 kHz to 30 kHz:</u>		
	200 mV to 2 V	0.040 % + 50 μ V	
	2 V to 20 V	0.040 % + 0.50 mV	

---- Continued on Page 3 ----

INDUSTRIAL CALIBRATION LIMITED

REPAIR AND CALIBRATION OF TEST EQUIPMENT

TRACEABLE MEASUREMENT CAPABILITY

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<u>AC Voltage</u> Measurement (cont.)	<u>30 kHz to 100 kHz:</u> 200 mV to 2 V 2 V to 20 V	0.04% + 0.5 mV 0.04% + 5 mV	
	<u>10 kHz to 500 MHz:</u> 30 μ V to 1 V	3.75 %	
	<u>500 MHz to 1 GHz:</u> 30 μ V to 1 V	6.25 %	
	<u>AC Voltage</u> Generation	<u>10 mV to 20 mV:</u> 40 Hz to 10 kHz 10 kHz to 100 kHz	0.03 % + 5 μ V 0.05 % + 5 μ V
	<u>20 mV to 200 mV:</u> 40 Hz to 10 kHz 10 kHz to 100 kHz	0.02 % + 5 μ V 0.06 % + 5 μ V	
	<u>200 mV to 2 V:</u> 40 Hz to 10 kHz 10 kHz to 100 kHz	0.013 % 0.015 %	
	<u>2 V to 20 V:</u> 40 Hz to 10 kHz 10 kHz to 100 kHz	0.013 % 0.017 %	
	<u>20 V to 200 V:</u> 40 Hz to 30 kHz	0.013 %	
	<u>200 V to 1000 V:</u> 40 Hz to 1 kHz 1 kHz to 10 kHz 10 kHz to 30 kHz	0.013 % 0.014 % 0.017 %	
<u>Alternating Current</u> Measurement	<u>40 Hz to 1 kHz:</u> 20 μ A to 200 μ A 200 μ A to 2 mA 2 mA to 20 mA 20 mA to 200 mA 200 mA to 2 A	0.017 % + 5 nA 0.016 % + 50 nA 0.016 % + 0.5 μ A 0.016 % + 5 μ A 0.027 % 50 μ A	
	<u>40 Hz to 400 Hz</u> 2 A to 50 A	0.2 %	

---- Continued on Page 4 ----

INDUSTRIAL CALIBRATION LIMITED

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<u>Alternating Current</u> Generation (cont.)	<u>40 Hz to 1 kHz:</u> 20 μ A to 200 mA 200 mA to 2 A 2 A to 10 A	0.020 % 0.030 % 0.050 %	Current Clamps Only
	<u>10 Hz to 100 Hz</u> 20 A to 1000 A	0.8 %	
<u>Frequency</u> Measurement	0.1 Hz to 100 kHz 100 kHz to 1 MHz 1 MHz to 1 GHz	2 parts in $10^7 + 30 \mu$ Hz 2 parts in 10^7 2 parts in 10^8	
Generation	1 MHz and 10 MHz 10 MHz to 26 GHz	5 parts in 10^{10} 2 parts in 10^8	
<u>Time/Period</u>	> 100 ns	2 parts in 10^7 to 0.5 %	
<u>Risetime</u>	1 ns to 20 ns	90 ps	
<u>AC Power</u>	<u>10 MHz to 18 GHz</u> 1 μ W to 100 mW	2.5 %	50 Ω System
<u>Modulation</u> Carrier Frequency: 3 MHz to 1.5 GHz AM: 0 % to 100 % FM: 0 kHz to 150 kHz	50 Hz to 30 kHz 50 Hz to 30 kHz	1 % 1 %	
<u>Distortion</u>	20 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 110 kHz	+/- 1 dB + 1 dB, - 2 dB + 1.5 dB, - 4 dB	

---- Continued on Page 5 ----

INDUSTRIAL CALIBRATION LIMITED

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TRACEABLE MEASUREMENT CAPABILITY

Measured Quantity	Range	Calibration & Measurement Capability (\pm)	Remarks
<u>Attenuation</u>	<u>40 Hz to 100 kHz</u> + 60 dB to - 60 dB	0.2 %	
	<u>10 kHz to 500 MHz</u> 0 dB to - 60 dB	3.75 %	
	<u>3 MHz to 18 GHz</u> 0 dB to - 30 dB	0.005 dB/10 dB	
	<u>10 MHz to 1.2 GHz</u> 0 dB to - 120 dB	0.05 dB/10 dB	
<u>Phase</u>	<u>10 Hz to 100 kHz</u> 0 ° to 360 °	0.1 °	
<u>Capacitance</u> Measurement	<u>1 kHz</u> 1 pF to 160 μ F	0.1 % + 0.01 pF	
Generation Specific Values	<u>1 kHz</u> 100 pF	0.05 % + 0.1 pF	
	1 nF	0.09 % + 0.1 pF	
	10 nF	0.03 %	
	100 nF	0.02 %	
	1 μ F	0.02 %	
	Other Values	<u>DC</u> 100 pF to 100 μ F	0.1 %
	<u>\leq 350 Hz</u> 0.5000 nF to 4.0000 nF	0.3 % + 15pF	
	4.0001 nF to 40.000 nF	0.3 % + 30pF	
	40.001 nF to 400.00 nF	0.3 % + 160pF	
	400.01 nF to 4.0000 mF	0.4 % + 1.6nF	
	4.0001 mF to 40.000 mF	0.5 % + 16.0nF	
	40.001 mF to 400.00 mF	0.5 % + 160nF	
	400.01 mF to 4.0000 mF	0.5 % + 1.6mF	
	4.0001 mF to 40.000 mF	1.0 % + 60mF	
	<u>350 Hz to 1.5 kHz</u> 0.5000 nF to 4.0000 nF	0.6 % + 30.0pF	
	4.0001 nF to 40.000 nF	0.6 % + 60.0pF	
	40.001 nF to 400.00 nF	0.6 % + 320pF	
	400.01 nF to 4.0000 mF	0.8 % + 3.2nF	
	4.0001 mF to 40.000 mF	1.0 % + 32.0nF	
	40.001 mF to 400.00 mF	1.0 % + 320nF	
	400.01 mF to 4.0000 mF	1.0 % + 3.2mF	
	4.0001 mF to 40.000 mF	2.0 % + 120mF	

---- Continued on Page 6 ----

INDUSTRIAL CALIBRATION LIMITED

REPAIR AND CALIBRATION OF TEST EQUIPMENT

TRACEABLE MEASUREMENT CAPABILITY

Measured Quantity	Range	Calibration & Measurement Capability (±)	Remarks
<u>Inductance</u> Measurement	<u>1 kHz</u> 0 H to 1600 H	0.1 + 0.1 µH	
Generation	<u>1 kHz</u> 100 µH	0.02 % + 0.12 µH	
Specific Values	1 mH	0.02 % + 0.12 µH	
	10 mH	0.02 % + 0.12 µH	
	100 mH	0.02 % + 0.12 µH	
	1 H	0.02 % + 0.12 µH	
<u>Installation Testers</u>			
Loop Impedance		0.5 %	
Continuity Resistance		0.5 %	
Continuity Current		1.3 %	
RCD Current		1.2 % + 1 mA	
RCD Timing		0.5 % + 1 ms	
Earth Bond Resistance		1 %	
Earth Bond Current		1.5 %	
PAT Leakage		1.5 %	
<u>RPM</u>			
Simulation	6 RPM to 1200000 RPM	1 ppm + 0.002 RPM	Using an electrical calibration test rig.
Contact	300 RPM to 11000 RPM	0.1 RPM	Using a mechanical calibration test rig.

---- Continued on Page 7 ----

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Measured Quantity	Range	Calibration & Measurement Capability (\pm)	Remarks
<u>Temperature</u>			
Electrical Calibration Thermocouples	<u>Type</u> <u>Range °C</u> K - 200 to 1370 J - 200 to 1200 T - 200 to 400 E - 100 to 1000 N - 50 to 1300 R + 100 to 1750 S + 100 to 1750 B + 250 to 450 B + 450 to 1800	0.10 °C 0.10 °C 0.10 °C 0.10 °C 0.15 °C 0.50 °C 0.50 °C 1.00 °C 0.60 °C	Backing Off Method Backing Off Method Backing Off Method Backing Off Method Backing Off Method Backing Off Method Backing Off Method Backing Off Method Backing Off Method
Resistance Thermometers	Pt100 - 200 to 850 °C	0.02 °C	
Nominal Ambient	20 °C	0.06 °C	
System Calibration	<u>- 20 °C to 500 °C:</u> \leq 100 °C > 100 °C	0.03 °C 0.06 °C	
iR (Blackbody) Calibration	Ambient to 300 °C	0.5 % reading + 0.1 °C	
<u>Sound Level</u>	94 dB 104 dB 114 dB	0.12 dB 0.12 dB 0.14 dB	
<u>Relative Humidity</u>	5 %rh to 95 %rh	2 %rh	Sourcing Only @ 0 °C to 60 °C \pm 0.3 °C
<u>Air Flow</u>	1 L/min to 26 L/min	0.2 L/min	
<u>Torque</u>	0.04 Nm to 1000 Nm	1 %	

---- Continued on Page 8 ----

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<u>Crimp Pull Tests</u>	≤ 250 N 250 N to 1000 N	0.2 N 2.0 N	
<u>Air Speed / Velocity</u>	0 to 10 m/s 10 to 20 m/s	0.5 % + 0.2 m/s 0.5 % + 0.3 m/s	
<u>Pressure</u>			
Air only	- 200 mbar to + 200 mbar - 0.95 bar to 3.5 bar 0 to 7 bar	0.06 mbar 0.35 mbar 3.5 mbar	Pressure uncertainties are for guidance only. The actual "Quoted" uncertainties are derived from the current Calibration Certificate of the Standard used.
Air and Hydraulic	0 to 20 bar 0 to 200 bar	5 mbar 50 mbar	
Hydraulic Only	0 to 700 bar	175 mbar	
Absolute (Air Only)	0.1 to 2.5 bar 0.1 to 25 bar	0.5 mbar 5 mbar	
<u>Weight</u>	<u>Available Weights:</u>		
Generation Only	10 mg (x 1)	0.1 mg/weight	
	20 mg (x 2)	0.1 mg/weight	
	50 mg (x 1)	0.1 mg/weight	
	100 mg (x 1)	0.1 mg/weight	
	200 mg (x 2)	0.2 mg/weight	
	500 mg (x 1)	0.2 mg/weight	
	1 g (x 2)	0.2 mg/weight	
	2 g (x 4)	0.3 mg/weight	
	5 g (x 2)	0.3 mg/weight	
	10 g (x 3)	0.4 mg/weight	
	20 g (x 6)	0.5 mg/weight	
	50 g (x 3)	0.6 mg/weight	
	100 g (x 3)	1 mg/weight	
	200 g (x 4)	2 mg/weight	
	500 g (x 2)	5 mg/weight	
	1 kg (x 13)	10 mg/weight	
	2 kg (x 4)	20 mg/weight	
	5 kg (x 3)	50 mg/weight	
	10 kg (x 12)	100 mg/weight	
	20 kg (x 19)	200 mg/weight	
	25 kg (x 4)	250 mg/weight	

---- Continued on Page 9 ----

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Measured Quantity	Range	Calibration & Measurement Capability (\pm)	Remarks
<u>Inclinometers</u>	0 to 360 °	12 Seconds of Arc	
<u>Light Meters</u> Illuminance	1 to 10 lux 10 to 20 lux 20 to 200 lux 200 to 1000 lux 1000 to 2000 lux 2000 to 20000 lux	3 % 5 % 3 % 3 % 3 % 8.5 %	Illuminance uncertainties are for guidance only. The actual "Quoted" uncertainties are derived from the current Calibration Certificate of the Standard used.
<u>Conductivity Solutions</u>	<u>Nominal Value</u> 1413 μ S/cm 12 880 μ S/cm 111 800 μ S/cm	5 μ S/cm 50 μ S/cm 400 μ S/cm	Sourcing Only Sourcing Only Sourcing Only
<u>pH Buffer Solutions</u>	<u>Nominal Value</u> pH 4 pH 7 pH 10	0.01 pH 0.01 pH 0.01 pH	Sourcing Only Sourcing Only Sourcing Only
<u>Dimensional</u>	0 to 25 mm 25 mm to 300 mm	0.002 mm 0.03 mm	Measurements made using digital micrometers and digital calipers.

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