

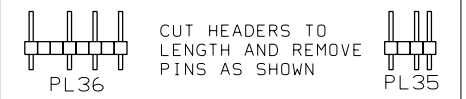
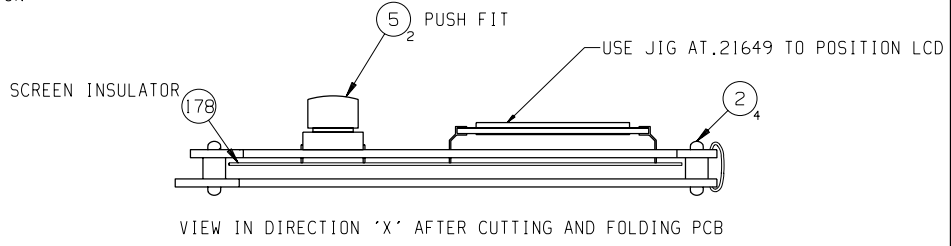
COMP	ITEM	GRID	COMP	ITEM	GRID	COMP	ITEM	GRID	COMP	ITEM	GRID	COMP	ITEM	GRID	COMP	ITEM	GRID
C2	144	B6	C69	143	C4	IC3	102	C6	R44	124	B4	R136	138	B2	TR14	170	B1
C7	143	B5	C77	177	C5	IC8	104	C5	R45	127	B4	R138	176	A2	TR15	171	B1
C8	143	C5	D15	161	A5	IC9	162	A5	R46	124	B4	R142	134	B2	TR16	170	C1
C14	146	C5	D16	158	B5	IC10	105	B5	R49	135	C4	R143	126	B2	TR17	171	C1
C15	143	C5	D17	158	B5	IC20	157	B3	R50	130	C4	R144	126	C2	TX1	172	C3
C31	143	C4	D20	161	A4	IC21	164	B3	R51	135	D4	R145	138	C2	VR1	165	C3
C33	143	B4	D21	161	A4	IC22	164	B3	R54	112	B4	R146	121	C2	XL1	166	B5
C40	148	B3	D28	174	B3	IC23	164	B2	R55	112	B4	R147	132	B2	ZD1	153	B5
C41	150	B3	D29	174	B3	IC25	163	B2	R56	128	B4	R148	114	B2	ZD2	153	C5
C44	149	B3	D30	156	C3	IC26	101	B2	R57	113	B4	R149	128	B2	ZD3	152	C4
C45	149	B3	D32	156	C3	LC1	111	B4	R66	120	B4	R150	120	B1	ZD4	160	B3
C48	148	B3	D33	167	B2	LK3	107	B5	R67	125	B4	R154	113	B4	ZD5	169	C2
C49	142	C3	D35	175	C2	PL35	108	B3	R76	119	C3	R155	117	C5	ZD6	154	C2
C50	147	B2	D39	156	C2	PL36	108	D3	R83	136	B3	RL1	110	C3	ZD7	*	B2
C51	145	B3	D40	156	C2	R2	133	B6	R84	137	B3	RL2	110	C3	ZD8	159	B2
C52	141	C2	D41	155	B2	R3	123	C6	R85	139	B3	RN1	118	B5	ZD9	159	B2
C53	147	C3	D42	155	B2	R25	129	C5	R87	116	D3	SW1	109	B5	ZD10	168	C2
C54	148	C2	FS1	106	C3	R30	131	C5	R131	115	B2	SW2	109	C5	ZD11	168	C1
C55	148	C2	FS2	106	D2	R32	117	C5	R132	121	B2	TR1	103	B5			
C58	140	D2	IC2	100	B6	R43	122	B4	R135	115	B2	TR13	151	C2			

- * ZD7 IS ITEM 152 FOR ASSEMBLY 6231-589 AND ITEM 173 FOR ASSEMBLIES 6231-588 & 590
- # SW2 & ITS PUSH BUTTON (ITEM 5) NOT FITTED ON ASSEMBLY 6231-590.
- o LK3 NOT FITTED ON ASSEMBLY 6231-590.
- s D35 NOT FITTED ON ASSEMBLIES 6231-588 & 6231-590.

NOTE : ENSURE ITEMS C77, D16, D17, TRI ARE LESS THAN 7mm HIGH.

NOTE : THE BOARDS ARE TO BE CAREFULLY WASHED AFTER THEY HAVE BEEN FULLY ASSEMBLED AND FOLDED OVER.

NOTE: SCREEN INSULATOR ASSY (6132-017) TO BE FITTED BETWEEN P.C.B'S AT SECOND STAGE. DO NOT FIT SCREEN ASSY (6132-017) TO DET62D (6231-590)



CAD DRAWING. NO MANUAL CHANGES PERMISSIBLE

THIS IS A COMPONENT DRAWING AND THE TOLERANCES SHOWN REFER TO THE COMPONENT AND NOT ITS ASSOCIATED TOOLING

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DO NOT SCALE IF IN DOUBT ASK!

DIMENSIONS IN MILLIMETRES TOLERANCES, UNLESS OTHERWISE STATED:

NOMINAL DIMENSIONS ± 0.5
DIMS. TO 1 DEC. PLACE ± 0.15
ANGULAR DIMENSIONS ± 1°
HOLES TO BS4500 H11

THIRD ANGLE PROJECTION	IF MULTIPLE SHEET DRAWING, ALL SHEETS MUST BE AT THE SAME ISSUE	
ISSUE		
DATE		
16	2-05-00	CN No. 20546
17	3-07-03	21746

DRAWN: P.G.Nichols DATE: 15-02-96

SCALE: 1:1 SHT. 1 OF 1 SHTS.

MATERIAL: SEE BOM

FINISH: