

# **345**

Power Quality Clamp Meter

## Calibration Manual

PN 3095315

October 2007

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# 345 Power Quality Clamp Meter

## Introduction

### Warning

**To avoid electric shock or personal injury, do not perform the calibration verification tests or calibration procedures described in this manual unless you are qualified to do so. The information provided in this manual is for the use of qualified personnel only.**

This manual provides the complete verification and adjustment procedure for the 345 Power Quality Clamp Meter (referred to in this manual as the Clamp Meter). The Clamp Meter allows closed-case calibration using reference sources. It measures the reference signals, calculates the correction factors, and stores them in memory. The instrument should be calibrated after repair, or if it fails a performance test.

The *345 Calibration Manual* provides the following information:

- Precautions and safety information
- Specifications
- Basic maintenance
- Calibration verification procedure
- Replaceable parts and accessories

For complete operating instructions, refer to the *345 Users Manual*.

## Contacting Fluke

To contact Fluke, call:

1-888-993-5853 in USA  
1-800-363-5853 in Canada  
+31-402-675-200 in Europe  
+81-3-3434-0181 in Japan  
+65-738-5655 in Singapore  
+1-425-446-5500 from anywhere in the world

Or, visit Fluke's Web site at [www.fluke.com](http://www.fluke.com)

To register your product, visit <http://register.fluke.com>


## Safety Information

In this manual, a **Warning** identifies conditions and actions that pose hazard(s) to the user. A **Caution** identifies conditions and actions that may damage the test instrument.

The design and manufacture of the device conforms to the latest state of technology and the safety standards specified in IEC 61010-1/ 2<sup>nd</sup> edition. If used improperly, there is a risk of damage to persons and property.

### Warning

**To avoid possible electric shock or personal injury, follow these guidelines:**

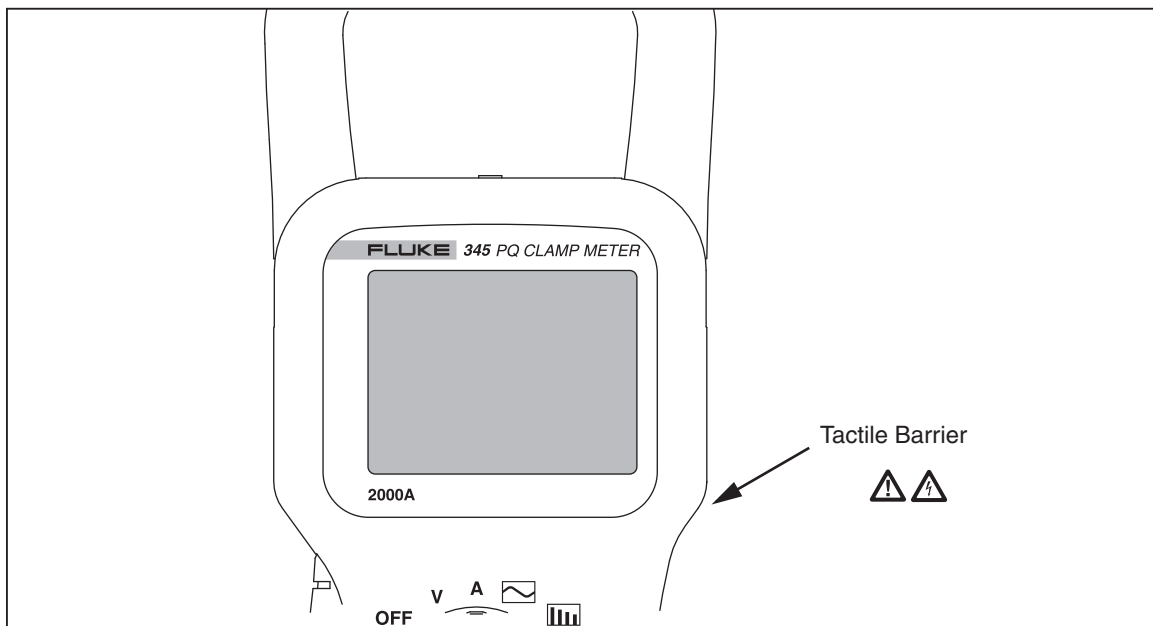
- **Use the Clamp Meter only as specified in this manual or the protection provided by the Clamp Meter might be impaired.**
- **Use caution when working with voltages above 33 V ac rms, 46.7 V ac peak, or 70 V dc. These voltages pose a shock hazard.**
- **When using probes, keep your fingers behind the finger guards.**
- **Replace the batteries as soon as the low battery indicator () appears to avoid false readings that can lead to electric shock and injury.**
- **Adhere to local and national safety codes. Individual protective equipment must be used to prevent shock and arc blast injury where hazardous live conductors are exposed.**
- **Do not hold the Clamp Meter anywhere beyond the tactile barrier, see Figure 1.**
- **Before use, inspect the Clamp Meter, voltage probes, test leads, and accessories for mechanical damage, and replace if damaged. Look for cracks or missing plastic. Pay special attention to the insulation surrounding the connectors.**
- **Avoid working alone when working with live circuits.**
- **Use only insulated test leads and adapters as supplied with the Clamp Meter, or indicated as suitable for the Clamp Meter.**

- Always connect the Battery Charger/Power Adapter first to the ac outlet before connecting it to the Clamp Meter.
- Remove all probes, test leads and accessories not in use.
- Do not operate the Clamp Meter around explosive gas or vapor.
- Do not exceed Clamp Meter input voltage or current ratings.
- Do not use exposed metal BNC or banana plug connectors or insert metal objects into connectors.

**⚠ Caution**

To avoid damage to the Clamp Meter:

- Do not open the Clamp Meter for cleaning. Do not use solvents to clean it, and do not immerse it in liquid.
- Only trained personnel should perform maintenance work. Any such work undertaken by unauthorized personnel may damage the Clamp Meter and will invalidate the warranty.















**Figure 1. Tactile Barrier**

fcs 001.eps

## Symbols

Symbols used in this manual and on the Clamp Meter are listed in Table 1.

Table 1. Symbols

	Hazardous voltage. Risk of electrical shock.		Risk of danger. Important information. See manual.
	Application to or removal from hazardous, live conductors is permitted.		Battery
	Low batteries		Batteries fully charged
	Battery Eliminator is connected.		Do not dispose of this product as unsorted municipal waste. Contact Fluke or a qualified recycler for disposal.
	Earth ground		Canadian Standards Association.
	Double insulated		Conforms to relevant Australian standards.
<b>CAT III</b>	Equipment designed to protect against transients in equipment in fixed-equipment installations, such as televisions, personal computers, portable tools, and other household appliances.	<b>CAT IV</b>	Equipment designed to protect against transients from the primary supply level, such as an electricity meter or an overhead or underground utility service.
<b>CE</b>	Conforms to requirements of European Union and European Free Trade Association (EFTA).		

## Specifications

### Electrical Data

All accuracies specified at 23 °C ± 1 °C

Temperature coefficient of current ≤ ±0.15 % of rdg per °C

Temperature coefficient of voltage ≤ ±0.15 % of rdg per °C

### Current Measurement (DC, DC RMS, AC RMS)

Measuring range..... 0 – 2000 A dc, 1400 ac rms

Autorange facility..... 40 A / 400 A / 2000 A

Resolution..... 10 mA in 40 A range  
100 mA in 400 A range  
1 A in 2000 A range

### Accuracy

RMS and DC

I > 10 A ..... ± 1.5 % rdg ± 5 digits

I < 10 A ..... ± 0.2 A

AVE

I > 10 A ..... ± 3 % rdg ± 5 digits

I < 10 A ..... ± 0.5 A

Pk

I > 10 A ..... ± 5 % rdg ± 5 digits

I < 10 A ..... ± 0.5 A

AHr

I > 10 AHr..... ± 2 % rdg ± 5 digits

I < 10 AHr..... ± 0.5 AHr

CF (Crest Factor)

1.1 ≤ CF < 3 ..... ± 3 % rdg ± 5 digits

3 ≤ CF < 5 ..... ± 5 % rdg ± 5 digits  
Resolution ..... 0.01

**RPL (Ripple)**

2 % ≤ RPL < 100 % ..... ± 3 % rdg ± 5 digits  
100 % ≤ RPL < 600 % ..... ± 5 % rdg ± 5 digits  
Resolution ..... 0.1 %

$I_{DC} > 5 \text{ A}$ ,  $I_{AC} > 2 \text{ A}$

All measurements DC and 15 Hz to 1 kHz.

Maximum overload 10,000 A or rms x frequency < 400,000.

Amps rms is a true rms measurement (ac + dc)

**Harmonics**

**THD (Total Harmonic Distortion)**

1 % ≤ THD 1 % to 100 %: ..... ± 3 % rdg ± 5 digits  
100 % to 600 %: ..... ± 5 % rdg ± 5 digits  
Resolution ..... 0.1 %

**DF (Distortion Factor)**

1 % ≤ DF < 100 % ..... ± 3 % rdg ± 5 digits  
Resolution ..... 0.1 %  
H02 ≤  $I_{\text{harm}}$  < H13 ..... ± 5 % rdg ± 2 digits

H13 ≤  $I_{\text{harm}}$  ≤ H30 ..... ± 10 % rdg ± 2 digits

All measurements up to 30<sup>th</sup> harmonic (40th harmonic for 15 Hz to 22 Hz)

Frequency range of fundamental  $F_0$  15 Hz to 22 Hz and 45 Hz to 65 Hz

$I_{\text{acrms}} > 10 \text{ A}$

**Voltage Measurement (DC, DCRMS, ACRMS)**

Measuring range ..... 0 – 825 V dc or ac rms

Autorange facility ..... 4V / 40V / 400V / 750V

Resolution ..... 1 mV in 4 V range  
10 mV in 40 V range  
100 mV in 400 V range  
1 V in 750 V range

**Accuracy**

**RMS and DC**

V > 1 V ..... ± 1 % rdg ± 5 digits  
V < 1 V ..... ± 0.02 V

**AV**

V > 1 V ..... ± 3 % rdg ± 5 digits  
V < 1 V ..... ± 0.03 V

**Pk**

V > 1 V ..... ± 5 % rdg ± 5 digits  
V < 1 V ..... ± 0.03 V

**CF (Crest Factor)**

1.1 ≤ CF < 3 ..... ± 3 % rdg ± 5 digits  
3 ≤ CF < 5 ..... ± 5 % rdg ± 5 digits  
Resolution ..... 0.01

**RPL (Ripple)**

2 % ≤ RPL < 100 % ..... ± 3 % rdg ± 5 digits  
100 % ≤ RPL < 600 % ..... ± 5 % rdg ± 5 digits  
Resolution ..... 0.1 %

$V_{DC} > 0.5 \text{ V}$ ,  $V_{AC} > 0.2 \text{ V}$

All measurements DC and 15 Hz to 1 kHz.

Maximum overload 825 V rms

Volts rms is a true rms measurement (ac + dc)

**Harmonics****THD (Total Harmonic Distortion)**

1 % ≤ THD &lt; 100 % ..... ± 3 % rdg ± 5 digits

100 % ≤ THD &lt; 600 % ..... ± 5 % rdg ± 5 digits

Resolution ..... 0.1 %

**DF (Distortion Factor)**

1 % ≤ DF &lt; 100 % ..... ± 3 % rdg ± 5 digits

Resolution ..... 0.1 %

H02 ≤ V<sub>harm</sub> < H13 ..... ± 5 % rdg ± 2 digitsH13 ≤ V<sub>harm</sub> ≤ H30 ..... ± 10 % rdg ± 2 digitsAll measurements up to 30<sup>th</sup> harmonic (40th harmonic for 15 Hz to 22 Hz)Frequency range of fundamental F<sub>0</sub> 15 Hz to 22 Hz and 45 Hz to 65 HzV<sub>acrms</sub> > 1V**Watts Measurement (Single and 3 Phase) (DC, DC RMS, AC RMS)**

Measuring range ..... 0 – 1650 kW dc or 1200 kW ac

Autoranging facility ..... 4 kW, 40 kW, 400 kW, 1650 kW

Resolution ..... 1 W in 4 kW

10 W in 40 kW

100 W in 400 kW

1 kW in 1650 kW

Accuracy ..... 2.5 % rdg ± 5 digits

W1Ø &lt; 2 kW ± 0.08 kW

W3Ø &lt; 4 kW ± 0.25 kW

**VA Measurement (Single and 3 Phase) (DC, DC RMS, AC RMS)**

Measuring range ..... 0 to 1650 kVA dc or 1200 kVA ac

Autorange facility ..... 4 kVA, 40 kVA, 400 kVA, 1650 kVA

Resolution ..... 1 VA in 4 kVA

10 VA in 40 kVA

100 VA in 400 kVA

1 kVA in 1650 kVA

Accuracy

VA &gt; 2 kVA ..... 2.5 % rdg ± 5 digits

VA &lt; 2 kVA ..... ± 0.08 kVA

**VAR Measurement (Single and 3 Phase)**

Measuring range ..... 0 – 1200 kVAR

Autorange facility ..... 4 kVAR, 40 kVAR, 400 kVAR, 1200 kVAR

Resolution ..... 1 VAR in 4 kVAR range

10 VAR in 40 kVAR range

100 VAR in 400 kVAR range

1 kVAR in 1200 kVAR range

Accuracy

VAR &gt; 4 kVAR ..... ± 2.5 % rdg ± 5 digits

VAR &lt; 4 kVAR ..... ± 0.25 kVAR

Power Factor range ..... 0.3 &lt; PF &lt; 0.99

**Power Factor (Single and 3 Phase)**

Power Factor

Measuring range ..... 0.3 cap ... 1.0 ... 0.3 ind  
(72.5° capacitive ... 0° ... 72.5° inductive)

Resolution ..... 0.001

Accuracy ..... ± 3°

Frequency range 15 Hz to 1 kHz

Displacement Power Factor

Measuring range ..... 0.3 cap ... 1.0 ... 0.3 ind  
(72.5° capacitive ... 0° ... 72.5° inductive)

Resolution ..... 0.001

Accuracy ..... ± 3°



Maximum overload ..... 10,000 A or rms x frequency < 400,000.

Amps rms is a true rms measurement (AC + DC)

Capture time ..... 1, 3, 10, 30, 100 and 300 s

Sampling rate..... 15.625 kHz

**Digital Output**

USB Interface to a PC

Power Log software for download, analysis and reporting

345 Upgrade Utility for installing a new firmware version

**Logging Memory**

Logging Areas..... Three areas that can be used individually or combined into one large area.

Averaging periods ..... 1 s, 2 s, 5 s, 10 s, 30 s, 1 min, 5 min, 10 min, 15 min, and custom

Logging Times:

Volts and Current Mode		
Average Time	Logging Time (1 area)	Logging Time (3 areas)
1 s	1 h 49 m	5 h 12 m
2 s	3 h 38 m	10 h 24 m
5 s	9 h 06 m	1 d 2 h 00 m
10 s	18 h 12 m	2 d 04 h 00 m
30 s	2 d 06 h 36 m	6 d 12 h 01 m
1 min	4 d 13 h 12 m	13 d 00 h 03 m
5 min	22 d 18 h 00 m	65 d 00 h 15 m
10 min	45 d 12 h 00 m	130 d 00 h 30 m
15 min	68 d 06 h 00 m	195 d 00 h 45 m

V & A Harmonics Mode		
Average Time	Logging Time (1 area)	Logging Time (3 areas)
1 s	0 h 34 m	1 h 38 m
2 s	1 h 08 m	3 h 16 m
5 s	2 h 52 m	08 h 11 m
10 s	5 h 44 m	16 h 23 m
30 s	17 h 13 m	2 d 01 h 11 m
1 min	1 d 10 h 26 m	4 d 02 h 23m
5 min	7 d 04 h 10 m	20 d 11 h 25m
10 min	14 d 08 h 20 m	81 d 0 h 50m
15 min	21 d 12 h 30 m	121 d 13 h 15m

Single and Three Phase Power Mode		
Average Time	Logging Time (1 area)	Logging Time (3 areas)
1 s	1 h 40 m	4 h 47 m
2 s	3 h 21 m	9 h 34 m
5 s	8 h 22 m	23 h 57 m
10 s	16 h 45 m	1 d 23 h 54 m
30 s	2 d 02 h 17 m	5 d 23 h 42 m
1 min	4 d 04 h 35 m	11 d 23 h 25 m
5 min	20 d 22 h 55 m	59 d 21 h 05 m
10 min	41 d 21 h 50 m	119 d 18 h 10 m
15 min	62 d 20 h 45 m	179 d 15 h 15 m



**General Data**

**Display**

Color transmissive LCD 320 x 240 pixels (70 mm diagonal) with 2 level backlight.

**Power Supply**

Battery type 1.5 V Alkaline AA MN 1500 or IEC LR6 x 6

Battery life typically:

- >10 hours (backlight on full)
- >12 hours (backlight reduced)

Battery Eliminator BE345

- Input..... 110V / 230V, 50/60 Hz
- Output ..... 15 V dc, 300 mA

**Environmental (FOR INDOOR USE ONLY)**

- Reference conditions. All accuracies stated at 23 °C ± 1 °C
- Operating temperature..... 0°C to 50°C (32°F to 122°F)
- Temperature coeff. of current ..... ≤ ±0.15 % of rdg per °C
- Temperature coeff. of voltage ..... ≤ ±0.15 % of rdg per °C
- Maximum relative humidity ..... 80 % for temperatures up to 31 °C  
(87 °F) decreasing linearly to 50 % relative humidity at 40 °C (104 °F)
- Maximum operating altitude ..... 2000 m

**Electrical Safety**

Safety IEC 61010-1 600 V CAT IV, 1000V CAT III (maximum input phase-phase 825V rms) double or reinforced insulation, pollution degree 2

Protection IP 40; EN 60529

Maximum working voltage in CAT IV areas:

- Current measurement: ..... 600 V ac rms or dc between conductor & ground
- Voltage measurement..... 600 V ac rms or dc between either input terminal and ground, or 825 V between energized phase voltages (delta power config.)

Maximum working voltage in CAT III areas .... 825V ac rms or dc between either input terminal and ground

**EMC**

Emission IEC/EN 61326-1:1997 class B

Immunity IEC/EN 61326-1:1997

**Mechanical**

Dimensions

- Length 300 mm (12 inches)
- Width 98 mm (3.75 inches)
- Depth 52 mm (2 inches)
- Weight including batteries..... 820 g / 1.8 lbs.
- Jaw opening..... 60 mm
- Jaw capacity ..... 58 mm diameter

## Battery Charger/Power Adapter

### Note

To accommodate connection to various line power sockets, the BE345 Universal Battery Eliminator is equipped with a male plug that must be connected to a line plug adapter appropriate for local use.

Since the Charger is isolated, you can use line plug adapters with or without a protective ground terminal. The 230 V rating of the BE345 is not for use in North America. A line plug adapter complying with the applicable country-specific requirements may be provided to alter the blade configuration.

The Clamp Meter can be used with an included ac power adapter.

### ⚠ ⚠ Warning

To avoid possible electric shock or personal injury, follow these guidelines:

- To supply ac power, only use the BE345 Universal Battery Eliminator.
- Before use, check that the selected voltage range indicated on the BE345 matches the local line power voltage and frequency (refer to Figure 2). If necessary, set the slider switch of the BE345 to the correct voltage.
- For the BE345, use only ac line plug adapters or ac line cords that comply with local safety regulations.

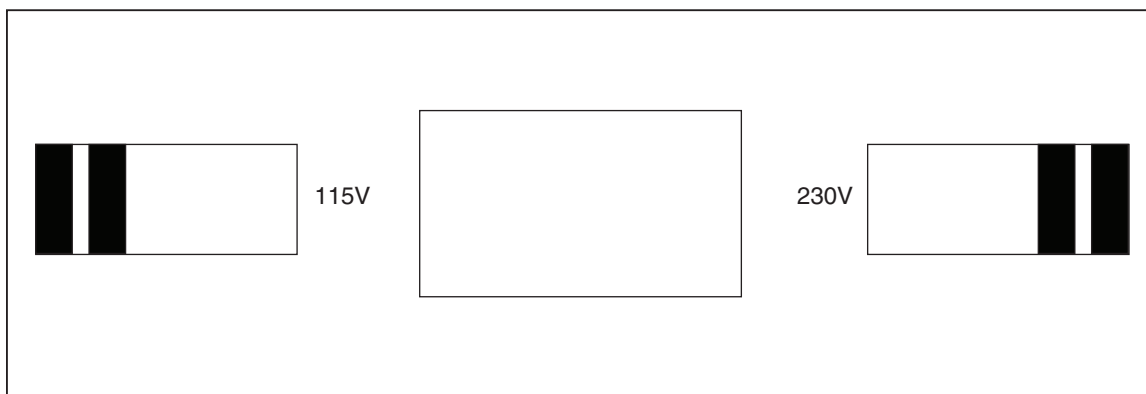


Figure 2. Slider Switch for Line Power Voltage (115 V and 230 V)

fcs 002.eps


## ***Cleaning and Maintenance***

### **⚠ Caution**

**To avoid damage to the Clamp Meter, do not apply solvents to the case.**

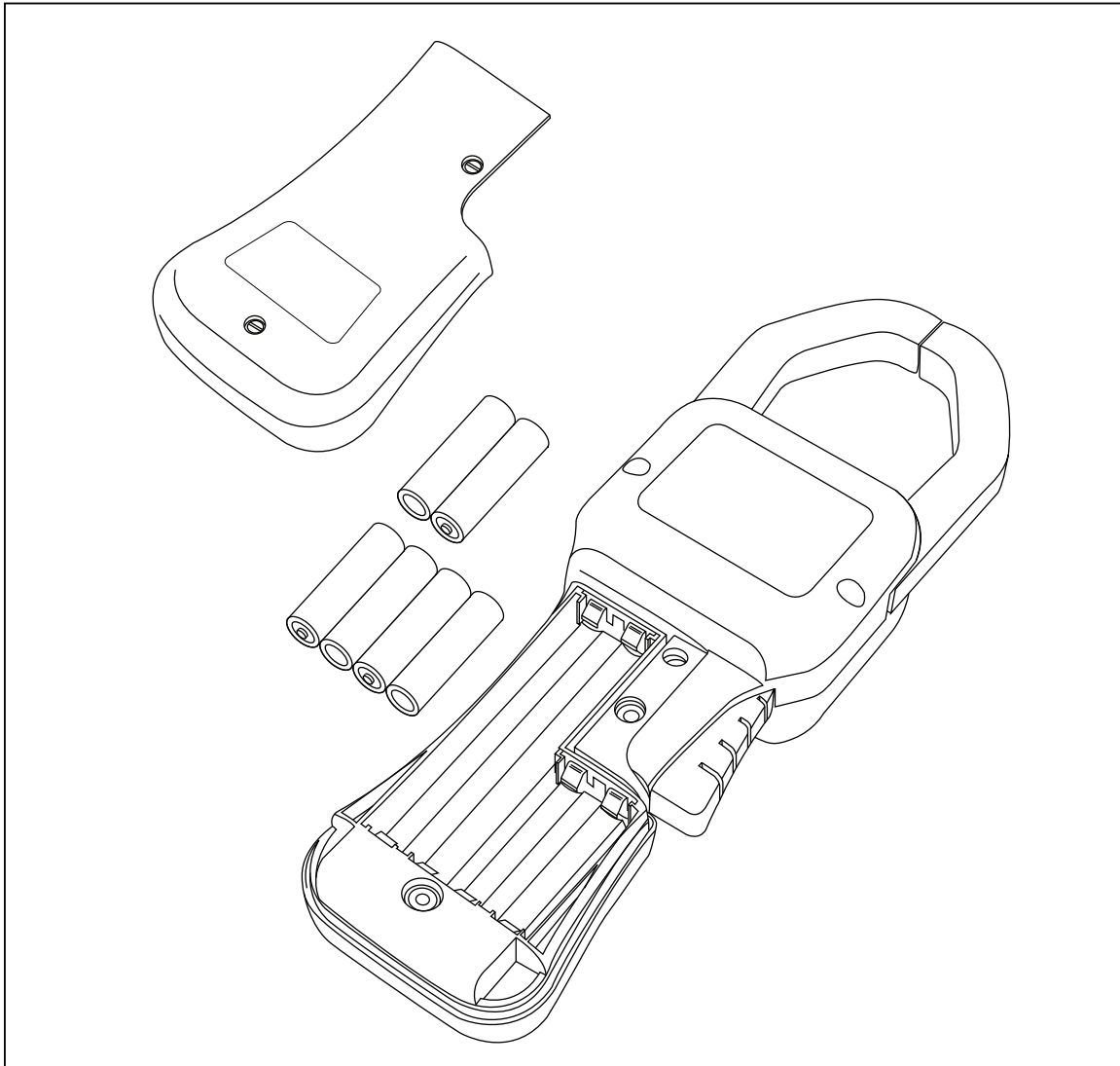
The Clamp Meter contains no user serviceable parts. Contact an Authorized Fluke Service Center for repair. See “Contacting Fluke”.

Periodically wipe the case with a damp cloth and mild detergent. Do not use abrasives or solvents.

Change the batteries when  appears.

To change the batteries, see Figure 3:

1. Remove all inputs from the Clamp Meter and the clamp from stimuli.
2. Turn the Clamp Meter off.
3. Turn the Clamp Meter over and use a flat-head screwdriver to remove the two battery door screws.
4. Replace the six batteries with new AA LR6 batteries.
5. Reattach the battery door and tighten the screws.




fcs005.eps




**Figure 3. Changing the Batteries**

## Verification Tests

The following tests verify the functions of the Clamp Meter. If any of the verification tests fail, repair is necessary. For service, see *Contacting Fluke*.

### Battery and Battery Eliminator Check

With six new AA batteries installed, the battery symbol next to the date on the display should show  indicate full batteries.

1. Connect the BE345 Battery Eliminator. The battery symbol on the display changes to a plug symbol .
2. Disconnect the Battery Eliminator. The  should change back to .










### Rotary Switch Check

To check the rotary switch:

1. Move the switch from the **OFF** position and wait for the power-up screen to clear.
2. Move Rotary Switch through each position. Check that each position accesses the correct mode.









### Date/Time Check

To check the date and time:

1. Observe the date and time at top of the display. If necessary, change date and time using the instrument's main menu.
2. Access the main menu by pressing  after power up.
3. Use  to move to **Instrument Setup** then press .
4. Use  to move to **Date & Time**.
5. Press .
6. Use  and  to adjust each field.
7. Use  to move to the next field. From this menu, year, month, day, hour, minute, and time format preferences can be edited.
8. Press . Date and time are saved and appear on the display.








### Display Contrast Check

To check the display contrast:

1. Press .
2. Use  to move to **Instrument Setup**.
3. Press .
4. Use  to move to **Display Contrast**.
5. Press .
6. Use  to darken the screen contrast and  to lighten it.
7. Choose the desired contrast by pressing .

### Beeper Check

To check the beeper:






1. Press .
2. Use  to move to **Instrument Setup**.
3. Press .
4. Use  to move to **Beeper Volume**.
5. Use  and  to select **LOW**, **HIGH**, or **OFF**.
6. When selecting, listen to the volume for each choice and make the desired selection.
7. When complete, press  to save the selection.

### Key Pad Check



To check the keypad, press each key and verify that each functions as expected.

### Save and Clear Screenshots

To save screenshots:







1. Move the rotary switch to **V**.
2. Press  to save the screen.
3. Press  again to exit.
4. Repeat step 3 to save the screen twice.
5. Press . **View/Delete Screens** is selected.
6. Press . The saved screens appear in the list.
7. Press  to view the last screen saved.

To clear the screenshots:

1. Press  to delete all screen shots
2. Press  to delete one at a time.

### Language Set

The default language for the Clamp Meter is English. To change the language:

1. Press .
2. Use  to move to **Language....**
3. Press .
4. Use  and  to select desired language.
5. Press  to save the choice.

## Calibration Adjustment

### Required Equipment





The equipment listed in Table 2 is necessary to perform calibration adjustments. If the listed equipment is not available, substitute equipment items of equal specification.

**Table 2. Required Equipment**

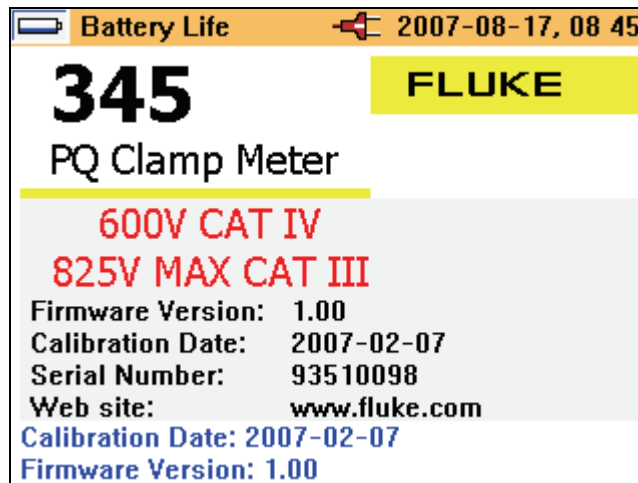
Description	Model Number	Specifications
Calibrator	Fluke Model 9100 Universal Calibration System with power functionality, or Fluke 5520 or equivalent	0.4 to 600 V >0.25 % accuracy 4 to 1000 A >0.25 % accuracy (with 50 turn coil) Phase accuracy 0.75 %
Coil	Fluke 9100-200 10/50 turn coil, or Fluke 5500 coil	See Calibrator
Test leads and the BE345 Universal Battery Eliminator are also required.		

### Entering Calibration Mode

To enter calibration mode:

1. With the Clamp Meter power OFF, simultaneously press , , , and .
2. Turn rotary switch to any position except **OFF**.

The last calibration date and firmware version are displayed at the bottom left of the startup screen, see Figure 4.



**Figure 4. Startup Screen Noting Calibration Date and Firmware**

fcs003.bmp

Once the screen in Figure 4 appears:

1. Press **ESC MENU** twice.
2. Press **ENTER SAVE** twice.

The calibration mode screen appears, see Figure 5.

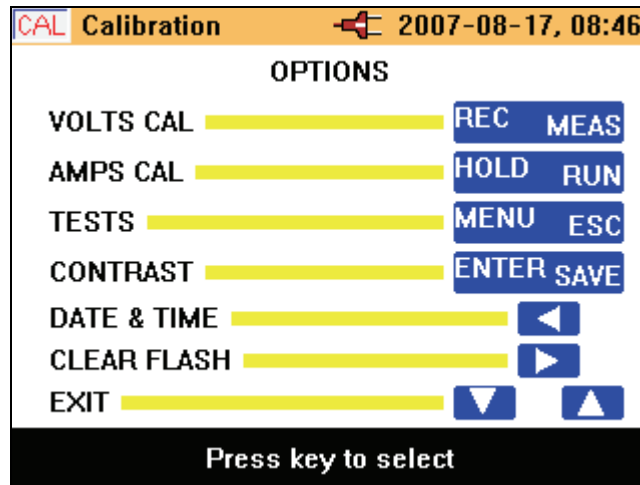


Figure 5. Calibration Mode Screen

fcs004.bmp

Use the procedure in the next section to adjust the Clamp Meter.














## Calibration Adjustment Procedure







*Note*






*Before calibration, ensure that the instrument clamp is degaussed up to a minimum of 1000 A.*






The calibration mode steps are listed in Table 3. Make sure the date and time are set to the current date and time. VOLTS CAL and AMPS CAL are independent, calibration constants are saved at the end of each section.







**Table 3. Calibration Mode**








State	Key	Action	Comments
First Calibration Screen	       	Screen for S6:  VOLTS CAL – REC AMPS CAL – HOLD CONTRAST – SAVE SELF-TEST – MENU DATE & TIME – left arrow CLEAR FLASH – right arrow EXIT – down arrow, up arrow  EXIT to normal operation.	
V1		“Apply 0V” “Press <RUN> when ready” Next State: V2	Connect Calibrator Hi to 345 V  Connect Calibrator Lo to 345 COM
V2		Screen for V2:  “VOLTS OFFSETS” “V to ASIC V” – hex value “V to ASIC A” – hex value “V SCF” – hex value “A SCF” – hex value  On completion: “Press <RUN> when ready”  Next State: V3	
V3		“VOLTS COMMON MODE” “APPLY 10V AC 400Hz between V and COM connected together and 0V” “Press <RUN> when ready”  Next State: V4	Connection instruction on the unit is incorrect. Do not open the battery door. Maintain the 0 V from previous step, press <RUN>.










State	Key	Action	Comments
V4		Screen for V4:  "VOLTS COMMON MODE" "V CM" – hex value  On completion: "Press <RUN> when ready"  Next State: V5	
V5		Screen for V5:  "VOLTS 4V CAL" "APPLY 4V DC" "Press <RUN> when ready"  Next State: V6	
V6		Screen for V6:  "VOLTS 4V CAL" "V to ASIC V" – Cal value "V to ASIC A" – Cal value "V SCF" Cal Value – hex value "A SCF"  Cal value- hex value  On completion: "Press <RUN> when ready"  Next State: V7	
V7		Screen for V7:  "VOLTS 40V CAL" "APPLY 40V DC" "Press <RUN> when ready"  Next State: V8	
V8		Screen for V8:  "VOLTS 40V CAL" "V to ASIC V" – Cal value "V to ASIC A" – Cal value  On completion: "Press <RUN> when ready"  Next State: V9	
V9		Screen for V9:  "VOLTS 400V CAL" "APPLY 400V DC" "Press <RUN> when ready"  Next State: V10	

State	Key	Action	Comments
V10		Screen for V10: "VOLTS 400V CAL" "V to ASIC V" – Cal value "V to ASIC A" – Cal value  On completion: "Press <RUN> when ready"  Next State: V11	
V11		Screen for V11: "SAVING VOLTS CAL"  On completion: "Press <RUN> when ready"  Next State: S6	
A1	HOLD	Screen for A1: "HALL OFFSETS" "Apply 0A" "Press <RUN> when ready"  Next State: A2	
A2		Screen for A2: "HALL OFFSETS" "A to ASIC A, 40A" – hex value "TOP HALL" – hex value "BOTTOM HALL" – hex value  On completion: "Press <RUN> when ready"  Next State: A3	
A3		Screen for A3: "SENSITIVITY TEST" "APPLY 40A DC" "TO TOP OF JAWS" "Press <RUN> when ready"  Next State: A4	The arrow at the top of the case shows the current flow direction.
A4		Screen for A4: "SENSITIVITY TEST" "TOP HALL" – ASIC reading – hex "BOTTOM HALL" – ASIC reading – hex  On completion: "Press <RUN> when ready"  Next State: A5	

State	Key	Action	Comments
A5		Screen for A5: “SENSITIVITY TEST” “APPLY 40A DC” “TO BOTTOM OF JAWS” “Press <RUN> when ready”  Next State: A6	
A6		Screen for A6: “SENSITIVITY TEST” “TOP HALL” – ASIC reading – hex “BOTTOM HALL” – ASIC reading – hex “Gain Adjustment” – ASIC reading - hex  On completion: “Press <RUN> when ready”  Next State: A7	“Gain Adjustment” – ASIC reading
A7		Screen for A7: “AMPS BALANCE” “APPLY 40A 60Hz” “TO TOP OF JAWS” “Press <RUN> when ready”  Next State: A8	
A8		Screen for A8: “AMPS BALANCE” “BALANCE” – hex value  On completion: “APPLY 40A 60Hz” “TO BOTTOM OF JAWS” “Press <RUN> when ready”  Next State: A9	
A9		Screen for A9: “AMPS BALANCE” “BALANCE” – hex value  On completion: if Count < 7: “APPLY 40A 60Hz” “TO TOP OF JAWS” “Press <RUN> when ready”  Next State: A8  if Count = 7: “DONE <RUN>”  Next State: A10	

State	Key	Action	Comments
A10		Screen for A10: “AMPS ZEROING” “APPLY 0A” “Press <RUN> when ready”  Next State: A11	
A11		Screen for A11: “AMPS ZEROING” “A to ASIC A, 40A” – hex value  On completion: “Press <RUN> when ready”  Next State: A12	
A12		Screen for A12: “AMPS GAIN” “APPLY 40A DC” “Press <RUN> when ready”  Next State: A13	
A13		Screen for A13: “AMPS GAIN” “GAIN POT” – hex value “Press <RUN> when ready”  Next State: A14	
A14		Screen for A14: “AMPS OFFSETS” “APPLY 0A” “Press <RUN> when ready”  Next State: A15	
A15		Screen for A15: “AMPS OFFSETS” “A to ASIC A, 40A” – hex value “A to ASIC V, 40A” – hex value “A to ASIC A, 400A” – hex value  “A to ASIC V, 400A” – hex value “A to ASIC A, 2000A” – hex value “A to ASIC V, 2000A” – hex value “V to A difference – hex value  On completion: “Press <RUN> when ready”  Next State: A16	

State	Key	Action	Comments
A16		Screen for A16: "AMPS 40A CAL" "APPLY 40A DC" "Press <RUN> when ready" Next State: A17	
A17		Screen for A17: "AMPS 40A CAL" "A to ASIC V" – Cal value "A to ASIC A" – Cal value "Press <RUN> when ready" Next State: A18	
A18		Screen for A18: "AMPS 400A CAL" "APPLY 400A DC" "Press <RUN> when ready" Next State: A19	
A19		Screen for A19: "AMPS 400A CAL" "A to ASIC V" – Cal value "A to ASIC A" – Cal value "Press <RUN> when ready" Next State: A20	
A20		Screen for A20: "AMPS 2000A CAL" "APPLY 1000A DC" "Press <RUN> when ready" Next State: A21	
A21		Screen for A21: "AMPS 2000A CAL" "A to ASIC V" – Cal value "A to ASIC A" – Cal value "Press <RUN> when ready" Next State: A22	
A22		Screen for A22: "SAVING AMPS CAL" On completion: "Press <RUN> when ready" Next State: S6	

State	Key	Action	Comments
C1		Screen for C1:  Screen showing colours and writing. Right arrow to increase, left arrow to decrease, contrast. Up arrow to toggle backlight. "Press <RUN> when ready" to save.  Next State: S6	
T1 Self Test		Screen for T1:  Symbols of the 8 keys. "Press RUN twice for next test"  Next State: T2	As each key is pressed, and indication appears on the screen. Since the RUN key is also checked, it must be pressed for a second time.
T2		Screen for T2:  "EEPROM TEST" "Press <RUN> when ready"  On completion: "PASS" or "FAIL". "Press <RUN> in Screen tests"  Next State: T3	Simple, not exhaustive, tests only. After each test is run, a PASS/FAIL message is displayed.
T3		Black screen.  Next State: T4	Tests that all pixels can be turned off. Press <RUN> as each screen appears to go to the next test.
T4		Red screen.  Next State: T5	
T5		Green screen.  Next State: T6	
T6		Blue screen.  Next State: S6	
D1		Screen for D1: date & time as in menu.  Next State: S6	
F1		Screen for X1:  "SAVED SCREENS AND LOGGING SESSIONS CLEARED" "Press <RUN> when ready"  Next State: First Calibration Screen	

Calibration is now complete.

## Calibration Verification Procedure

The following sections detail the input levels used to check the Clamp Meter's calibration. The specification is 100 % of the specified tolerance.

### Notes

*For regions with mains power at 50 Hz, inputs should be at 60 Hz. For regions with mains power at 60 Hz, inputs should be at 50 Hz. This avoids mains "beating" effect.*

*Ensure instrument is degaussed up to a minimum of 1000A.*

### Voltage Check

Mode: Volts

Input: dc & 60/50 Hz ac signal

Internal Accuracy:  $\pm 1.0\%$  rdg  $\pm 5$  dgts for  $V > 1$  V

$\pm 0.02$  V for  $V \leq 1$  V

Calibrator (Volts)	Specification	
	Min	Max
0.400	0.380	0.420
1.000	0.980	1.020
1.100	1.084	1.116
3.900	3.856	3.944
4.10	4.01	4.19
39.00	38.56	39.44
41.0	40.1	41.9
390.0	385.6	394.4
410	401	419
600	589	611



**Amps Check**

Mode: Amps

Input: dc & 60/50 Hz ac signal

Internal Accuracy:  $\pm 1.5\%$  rdg  $\pm 5$  dgts for  $A > 10.0$  A

$\pm 0.2$  A for  $A \leq 10.0$  A

Calibrator (Amps)	Specification	
	Min	Max
4.00	3.80	4.20
10.00	9.80	10.20
11.00	10.79	11.22
39.00	38.37	39.64
41.0	39.9	42.1
390.0	383.7	396.4
410	399	421
1000	980	1020

**Harmonic Distortion**

Harmonic distortion parameters are not checked because they use the same hardware paths as are used in measurement of amps and volts.

**Frequency Check**

Mode: Volts Frequency

Input: 2 V 60/50 Hz

Internal Accuracy:  $\pm 0.5\%$  rdg 40 - 70 Hz

**Power Check- Stage 1**

Mode: Power

Input: 60/50Hz

Internal Accuracy: VA:  $\pm 2.5\%$  rdg  $\pm 5$  digitsW 1 phase  $< 2$  kW + and - 0.08 kW $> 2$  kW + and - 2.5 %rdg + and - 5 digitsW 3 phase  $< 4$  kW + and - 0.25 kW $> 4$  kW + and - 2.5 %rdg + and - 5 digits

VA 1 &amp; 3 phase the same as single phase W (except SI unit is VA)

Calibrator			Specification (kW)		
Volts (V)	Amps (A)	Phase Shift (°)	Min	Nom	Max
19	100	0.00	1820	1900	1980
21	100	0.00	2043	2100	2158
39	100	0.00	3798	3900	4003
41	100	0.00	3.95	4.10	4.25
390	100	0.00	37.98	39.00	40.03
410	100	0.00	39.5	41.0	42.5
Calibrator			Specification (kVA)		
Volts (V)	Amps (A)	Phase Shift (°)	Min	Nom	Max
19	100	0.00	1848	1900	1943
21	100	0.00	2042	2100	2158
39	100	0.00	3797	3900	4003
41	100	0.00	3.95	4.10	4.25
390	100	0.00	38.00	39.00	40.00
410	100	0.00	39.5	41.0	42.5
Calibrator			Specification PF		
Volts (V)	Amps (A)	Phase Shift (°)	Min	Nom	Max
19	100	0.00	0.998	1.00	1.00
21	100	0.00	0.998	1.00	1.00
39	100	0.00	0.998	1.00	1.00
41	100	0.00	0.998	1.00	1.00
390	100	0.00	0.998	1.00	1.00
410	100	0.00	0.998	1.00	1.00

**Power Check- Stage 2**

Mode: Power

Input: 60/50 Hz

Internal Accuracy: VAR: > 4kVAR,  $\pm 2.5\%$  rdg  $\pm 5$  digits

< 4kVAR,  $\pm 0.25$  kVAR

PF:  $\pm 3^\circ$

Calibrator			Specification (kW)		
Volts (V)	Amps (A)	Phase Shift (°)	Min	Nom	Max
19.87	100	73.00	501	581	661
21.96	100	-73.00	562	642	722
40.78	100	73.00	1.11	1.19	1.27
42.87	100	-73.00	1.17	1.25	1.33
407.82	100	73.00	11.13	11.92	12.27
428.73	100	-73.00	11.7	12.5	12.9
Calibrator			Specification (kVAR)		
Volts (V)	Amps (A)	Phase Shift (°)	Min	Nom	Max
19.87	100	73.00	1848	1900	1943
21.96	100	-73.00	2042	2100	2158
40.78	100	73.00	3.80	3.90	4.00
42.87	100	-73.00	3.85	4.10	4.35
407.82	100	73.00	38.75	39.00	39.25
428.73	100	-73.00	40.7	41.0	41.3
Calibrator			Specification PF		
Volts (V)	Amps (A)	Phase Shift (°)	Min	Nom	Max
19.87	100	73.00	0.242	0.292	0.342
21.96	100	-73.00	0.242	0.292	0.342
40.78	100	73.00	0.242	0.292	0.342
42.87	100	-73.00	0.242	0.292	0.342
407.82	100	73.00	0.242	0.292	0.342
428.73	100	-73.00	0.242	0.292	0.342

## **Customer-Replaceable Parts and Accessories**

Table 4 lists customer-replaceable parts and standard accessories that ship with the Clamp Meter.

**Table 4. Customer-Replaceable Parts and Accessories**

<b>Part or Item Number</b>	<b>Description</b>
675501	Soft Case
AC285	SureGrip™ Alligator Clips
TL224	SureGrip™ Insulated Test Leads
TP74	Banana Jack Test Probes w/cap
2598222	Battery Cover Screws
2599515	Case Screws
2696398	Battery Cover
2696405	Back Label
BE345	Universal Battery Eliminator
2441372	International AC Power Connectors
2560401	<i>345 Users Manual</i> (English, French, Italian, German, Spanish, Portuguese, Simplified Chinese)